







WE CARRY OUT
YOUR PACKAGING
WELL-PROVEN AND SAFE
WITH TIN PLATE!

EXPERIENCE CONFIRMS: METAL PACKAGING IS IDEAL, **ECOLOGICAL AND SAFE.**

STEBLER PACKAGING AG is an acknowledged expert in metal packaging. Leading companies from the chemical-technical industry, as well as from the European food industry, rely on our competence when it comes to packaging the most diverse materials.

The history of our company - which dates back more than 100 years, as early as 1880 the founder, Robert Stebler, already made cans and fat kettles - together with the resulting experience make us the ideal partner for challenging packaging tasks.

We offer you a broad range of standard packaging in large lots. Comprehensive service, highest quality, as well as ultimate reliability are the logical consequence of our self-imposed claim - ideal and ecological metal packaging.

JOINT VENTURE FOR

STEBLER PACKAGING AG is the result of a joint venture between Stebler Blech AG and the internationally operating Massilly Group. Massilly Group has its headquarters in Mâcon (France), generates a turnover of more than €300 million annually and has 1,300 employees worldwide in more than 25 companies in the metal packaging industry.

This position allows us excellent access to international markets and we profit from the clout and sales structures of a global group. On the other hand we utilize the innovative strength of the location Switzerland, the manufacturing depth of our plant in Nunningen and the resulting flexibility.







OF ECOLOGICAL VALUE: TIN PLATE – WELL-PROVEN PACKAGING MATERIAL WITH A PROMISING FUTURE.

Tin plate is an old material that has proven to be very effective - but it is at the same time state-of-the-art and has a promising future: For tin plate - next to glass - is the only material that can be recycled endlessly without any loss in quality.

Under the heading "urban mining" it should be noted that in many regions the extraction of raw material by recycling scrap and waste has become at least as important as the extraction by mining. And here we have come full circle: Because the metal is magnetic, it can easily and cost-effectively be separated from other waste - a strong argument in favor of our environmentally-friendly packaging!



OUR PRODUCTS FOR VERSATILE APPLICATIONS.

Our **tin plate packages** for diverse materials are widely used for **solid, liquid,** and **paste-like filling materials** in **the food, varnish, paint, adhesives** and **chemical-technical industry**. We carry out different sizes and shapes according to your requirements.

Our standard range of packaging:

- Conical pails
- · Conical pails with pressure lids
- 2-Component packaging
- · Cylindrical cans with flat or dome top
- Rectangular flat top cans
- Cylindrical lever lid cans
- Square cans

STEBLER PACKAGING AG is also your ideal partner when you need metal packaging for special applications. We offer extensive competence with an experienced development team, as well as state-of-the-art production, and both together guarantee cost-efficiency as well as the highest quality.

With our high manufacturing depth and highly modern machine park we offer just the portfolio that you need - from small to large lots. Many years of experience guarantee the highest quality, highest flexibility and just the same degree of profitability.

Thus, for example, we can produce pails with a removable lid and a spout which then guarantee that they can be completely emptied when used as kettle pots.

Our packaging is available in various versions, e.g. with internal and external protective coating or printed in color.

Please ask us - we are happy to recommend to you exactly the packaging that you need for your application.













TOPLOCK – THE INTELLIGENT LOCKING SYSTEM FOR DEMANDING USERS.

Packaging is always only as good as its locking system. The decisive parameters are security during transport and storage, manageability for the user and durability - while maintaining the greatest cost stability possible.

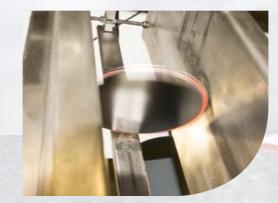
In any case, STEBLER PACKAGING AG offers the right technology: Be it clamping ring, TOPLockring, Störing or securing ring, we have the right semi- or fully-automated locking system for all applications.

TOPLock (EP Patent No. 15405048.8) is our latest locking system. With this intelligent locking system, we have proven that – provided you have the right idea - it is possible to develop apparently simple products further - and then they will offer decisive advantages. This is our basic ambition, and this underlying attitude offers new perspectives to you as our customers - anytime.

TOPLock ensures the efficient and secure locking of securing ring, Störingen and clamping rings within a few seconds.

STEBLER PACKAGING AG provides pails where the lid and safety splint are pre-assembled. You can integrate this packaging into your filling process without any problems. When the diameter is the same, **TOPLock** securing rings (L-rings) as well as **Störinge** can be locked without having to change the tool. Thus, there are no retooling times. Times for opening and closing the clamping rings are saved. In the case of different diameters, the uncomplicated changing of the tools takes place within one minute.

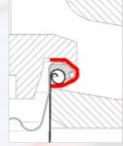
We are happy to show you our **TOPLock technology** in your organization: Free of charge and non-binding. And of course we will support you and guide you when installing the **TOPLock technology** in your filling facility.







In the first step, the lid including the clamping ring is placed onto the body.



In the second step, the used locking unit is pressed around the rim of the pail with the TOPLock tool.

SAFE TRANSPORT AND MAXIMUM DURABILITY.

Metal packaging provides your products with the ideal protection from external influences such as heat, moisture, light, and parasites.

When transporting dangerous goods, metal packaging also shows its superiority. The impact strength and unbreakability provide the highest protection possible for human beings as well as the environment.

Get in contact with us - we are happy to consult you also regarding the labeling of dangerous goods.



Here you can find an overview of the current UN markings and the related standards:

UN Marking for Solids UN-Marking for Liquids UN1A2/Y40/S/14/CH/EGI 4205612-ST UN1A2/Y1.6/100/14/CH/EGI 3977-ST 1A2/ Coding of the Packaging 2) (Ex. 1 = Drum; A = Steel; 2 = open-top removable lid) Y Packaging Group for which container was tested (all elements of Packaging Group 1) 16/ Specific Gravity if >1,2 kg/dm3 (if not specified, then approved up to 1,2 kg/dm3 specific gravity) Coding of the Packaging 2) (Ex: 1 = Drum; A = Steel; 2 = open-top removable lid Y Packaging Group for which container was tested (all elements of Packaging Group 1) was maximum gross mass S/ (Solid) for solids 100/ Test Pressure (hydrostatic) in kPa (for solids S for Solid) Year of Manufacture (the last two digits of the year of manufacture) Year of Manufacture (the last two digits of the year of manufacture) Manufacture Location Country Symbo Manufacture Location Country Symbol EGI 3977/ Registration Code (approval agency-approval number) EGI 4205612/ Registration Code (approval agency-approval number I = Materials with Highest Degree of Danger ²⁾ Packagiung Group I = Materials with Highest Degree of Danger II = Materials with Medium Degree of Dange II = Materials with Medium Degree of Dange III = Materials with Lowest Degree of Dange III = Materials with Lowest Degree of Dange X for Packaging Groups I, II, III X for Packaging Groups I, II, III Y for Packaging Groups II, III Z for Packaging Groups III Y for Packaging Groups III Z for Packaging Groups III Material of Construc Type of Container Category within Type Type of Containe Material of Const 1 = Drums/Pails 2 = Barrels 2 = open-top removable lie 2 = open-top removable I 3 = Jerricans G = Fiberboard 3 = Jerricans G = Fiberboard H = Plastic 5 = Bags 6 = Composite P P = Glass et. al. P = Glass et. al.











